



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5550-041
Job Sheet 170785



Part No: D5550-041

Job Qty: 2 ea

Part Name: Fwd Outboard Beam Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 3/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D5550 REV.A SHEET 1 IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	2 Ea		3/1/18	0.00	0.00	Start Up Small Fab-4		DAS - APR 23 2018
110	Small Fab	2 pcs		3/2/18	0.00	3.25	Small Fab-9		9-89 18-4-24
120	QC	2 pcs		3/2/18	0.00	0.00	QC5		DAS 21 APR 24 2018
130	Packaging	2 pcs		3/2/18	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea		3/2/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1- Install plate loose to D5550-1 2- Add spacer and eyebolt stud. 3- Torque nuts as per dwg and notes 8,9

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	16 Ea (8 ea)	90-Start up Operation	504418X5
AN4C13A	Bolt	4 Ea (2 ea)	90-Start up Operation	5062093
D4149-5	Eyebolt Stud	2 Ea (1 ea)	90-Start up Operation	5055674
D5550-1	Fwd Outboard Beam	2 Ea (1 ea)	90-Start up Operation	5035030
D5551-1	Fwd Support Plate	4 Ea (2 ea)	90-Start up Operation	5040802
D5552-1	Spacer	2 Ea (1 ea)	90-Start up Operation	5036861
MS20615-4M18	Rivet	36 Ea (18 ea)	90-Start up Operation	5060035
MS21043-3	Nut	16 Ea (8 ea)	90-Start up Operation	5052330
MS21043-4	Nut	4 Ea (2 ea)	90-Start up Operation	5038086
NAS1149C0363R	Washer	32 Ea (16 ea)	90-Start up Operation	5014102
NAS1149C0432R	Washer	8 Ea (4 ea)	90-Start up Operation	5025142



Container No: S063901



Part: D5550-041

Job No: 170785

Serial No/Batch: S063901

Revision: A

Inspector:

Dart Aerospace Ltd.
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Date: 04/23/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	16	121	0
	AN4C13A	4	117	0
	D4149-5	2	18	0
	D5550-1	2	2	0
	D5551-1	4	12	0
	D5552-1	2	8	0
	MS20615-4M18	36	250	0
	MS21043-3	16	1,380	0
	MS21043-4	4	1,152	0
	NAS1149C0363R	32	427	0
	NAS1149C0432R	8	2,553	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002714	S063897	AN3C13A	Bolt	s044184	ST349	16
002714	S063896	AN4C13A	Bolt	s062293	ST344	4
002714	S063895	D4149-5	Eyebolt Stud	s055674	ST081	2
002714	S035070	D5550-1	Fwd Outboard Beam	S008957	ST476	2
002714	S063894	D5551-1	Fwd Support Plate	s040802	ST175	4
002714	S063893	D5552-1	Spacer	s036861	ST175	2
002714	S063892	MS20615-4M18	Rivet	s060055	ST306	36
002714	S063891	MS21043-3	Nut	s057534	ST302	16
002714	S063890	MS21043-4	Nut	s038086	ST302	4
002714	S063889	NAS1149C0363R	Washer	s017102	ST266	32
002714	S063888	NAS1149C0432R	Washer	s025742	ST266	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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